



# MOUNTING INSTRUCTION

**1**

Double-check the motor and gearbox size.  
Clean the mounting surface.

**2**

Remove the plug on the adapter plate.  
Rotate the set collar till the bolt is line up.

**3**

a. Remove motor key.  
b. Insert balance key.

**4**

Check motor shaft size and insert bushing if necessary.

**✓ Correct installation.**  
When installing on flatted shafts, be sure to align the collet gap over the flat and the set collar bolt perpendicular to the flat.

**5**

Set at vertical position. Tighten the mounting bolts (including washer) in 1~4 order with wrench to 5% specified torque. (See Table 1)

**6**

Tighten the set collar bolt with torque wrench to specified torque. (See Table 2)

**7**

Tighten the mounting bolts in 1~4 order with torque wrench to specified torque. (See Table 1)

**8**

Tighten back the screw plug.

